Chemical Compatibility Chart

1	Inorganic Acids	1																					
2	Organic acids	X	2																				
3	Caustics	X	X	3																			
4	Amines & Alkanolamines	X	X		4																		
5	Halogenated Compounds	X		X	X	5																	
6	Alcohols, Glycols & Glycol Ethers	X					6																
7	Aldehydes	X	X	X	X		X	7															
8	Ketone	X		X	X			X	8														
9	Saturated Hydrocarbons									9													
10	Aromatic Hydrocarbons	X									10												
11	Olefins	X				X						11											
12	Petrolum Oils												12										
13	Esters	X		X	X									13									
14	Monomers & Polymerizable Esters	X	X	X	X	X	X								14								
15	Phenols			X	X			X							X	15							
16	Alkylene Oxides	X	X	X	X		X	X							X	X	16						
17	Cyanohydrins	X	X	X	X	X		X									X	17					
18	Nitriles	X	X	X	X												X		18				
19	Ammonia	X	X					X	X					X	X	X	X	X		19			
20	Halogens			X			X	X	X	X	X	X	X	X	X	X				X	20		
21	Ethers	X													X						X	21	
22	Phosphorus, Elemental	X	X	X																	X		22
23	Sulfur, Molten									X	X	X	X				X					X	23
24	Acid Anhydrides	X		X	X		X	X							X		X	X	X	X				24

X Represents Unsafe Combinations

Represents Safe Combinations